
Important User Information

Read this document and the documents listed in the additional resources section about installation, configuration, and operation of this equipment before you install, configure, operate, or maintain this product. Users are required to familiarize themselves with installation and wiring instructions in addition to requirements of all applicable codes, laws, and standards.

Activities including installation, adjustments, putting into service, use, assembly, disassembly, and maintenance are required to be carried out by suitably trained personnel in accordance with applicable code of practice.

If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

No patent liability is assumed by Rockwell Automation, Inc. with respect to use of information, circuits, equipment, or software described in this manual.

Reproduction of the contents of this manual, in whole or in part, without written permission of Rockwell Automation, Inc., is prohibited.

Throughout this manual, when necessary, we use notes to make you aware of safety considerations.



WARNING: Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.



ATTENTION: Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you identify a hazard, avoid a hazard, and recognize the consequence.

IMPORTANT

Identifies information that is critical for successful application and understanding of the product.

Labels may also be on or inside the equipment to provide specific precautions.



SHOCK HAZARD: Labels may be on or inside the equipment, for example, a drive or motor, to alert people that dangerous voltage may be present.



BURN HAZARD: Labels may be on or inside the equipment, for example, a drive or motor, to alert people that surfaces may reach dangerous temperatures.



ARC FLASH HAZARD: Labels may be on or inside the equipment, for example, a motor control center, to alert people to potential Arc Flash. Arc Flash will cause severe injury or death. Wear proper Personal Protective Equipment (PPE). Follow ALL Regulatory requirements for safe work practices and for Personal Protective Equipment (PPE).

	Preface	
	Product Description.....	5
	About This Publication.....	5
	Additional Resources.....	5
	Chapter 1	
Installation	Before You Begin.....	7
	Connect the Device.....	8
	Connect to the Power Supply.....	8
	Turn Printer On.....	9
	Printer States.....	9
	Install the ClearTools Software.....	10
	Install the Printer and Drivers.....	11
	Connect to a Computer or Computer Network.....	12
	USB Installation.....	12
	Network Installation.....	13
	Chapter 2	
Control Panel	Touch Screen Display.....	15
	Operating the Touch Screen.....	15
	Start Display Symbols.....	15
	Chapter 3	
Load Material	Load Media from Roll.....	17
	Adjust the Label Sensor.....	18
	Load the Transfer Ribbon.....	19
	Set the Feed Path of the Transfer Ribbon.....	20
	Chapter 4	
Print	Select Media from Product Catalog.....	21
	Map the Printer.....	22
	Chapter 5	
Calibration	Confirm Print Alignment.....	23
	Adjust the Print Position/Calibration.....	24
	Chapter 6	
Fault Correction	Types of Errors.....	25
	Troubleshooting.....	25

	Chapter 7	
Maintenance	Clean the Print Head.....	27
	Clean, Change, or Replace the Print Roller.....	28
	Appendix A	
Media and Transfer Ribbon Installation	Media Installation.....	29
	Outside	29
	Inside	29
	Transfer Ribbon Installation	30
	Outside	30
	Inside	30

Product Description

The ClearMultiprint™ marking system creates terminal block tags, heat shrink markers, self-laminating wire markers, and adhesive labels for use on terminal blocks, wires, cables and other industrial components.

About This Publication

The following publication provides a brief overview of how to install, operate, and maintain the ClearMultiprint marking system.

Additional Resources

These documents contain additional information concerning related products from Rockwell Automation.

Resource	Description
ClearTools Software User Manual, publication 1492-UM009	Provides installation and user information for ClearTools™ Software
Product Certifications website, http://www.rockwellautomation.com/global/certification/overview.page	Provides declarations of conformity, certificates, and other certification details.

You can view or download publications at <http://www.rockwellautomation.com/global/literature-library/overview.page>. To order paper copies of technical documentation, contact your local Allen-Bradley distributor or Rockwell Automation sales representative.

Notes:

Installation

Use the following instructions to unpack and install the ClearMultiprint™ marking system.

Before You Begin

- Unpack the ClearMultiprint marking system from the shipping carton.
- Check for any damage.
- Familiarize yourself with the printer.

Table 1 - Printer with Tear-off Plate

Item	Description
1	Cover
2	Margin stops
3	Roll retainer
4	Ribbon supply hub
5	Ribbon take-up hub
6	Belt roller
7	Print mechanics
8	Touch screen display

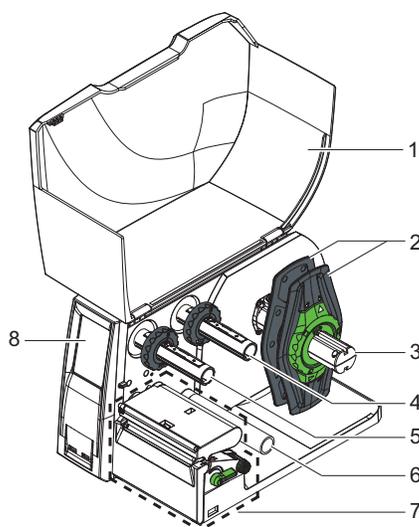


Table 2 - Printer Mechanics

Item	Description
1	Label sensor
2	Print head retainer with print head
3	Guides
4	Guide adjustment knob
5	Label adjustment knob
6	Print head lock lever
7	Tear-off plate
8	Print roller

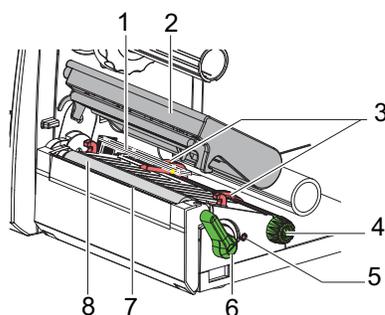


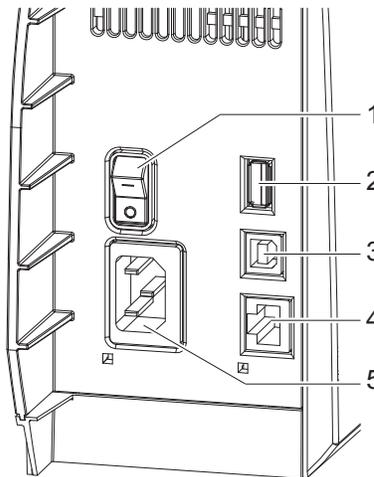
Table 3 - What's Included

✓	Quantity	Cat. No.	Description
	1	1492-PRINTCMP	ClearMultiprint Marking System
	2		Power Cables (North American and European)
	1		25 mm (0.98 in.) Ink Ribbon for Terminal Block Tags (Cat. No. 1492-PRIBTB)
	1		110 mm (4.33 in.) Ink Ribbon (Cat. No.1492-PRIBLAB)
	1		Cardboard Core
	1		Black Grooved Roller for Terminal Block Tags (Cat. No.1492-PROLLTB)
	1		Green Print Roller for Label Printing (Cat. No. 1492-PROLLLAB)
	1		DVD with ClearTools™ Software and Documentation
	1		USB Cable

Connect the Device

Table 4 - Connections

Item	Description
1	Power switch
2	USB master ports
3	USB high-speed slave port
4	Ethernet 10/100 Base-T
5	Power connection jack



Connect to the Power Supply

The printer is equipped with a wide area power unit for a supply voltage of 100...240V.

1. Check that the device is switched off.
2. Plug the power cable into the power connection jack (5).
3. Plug the power cable into a grounded socket.

Turn Printer On

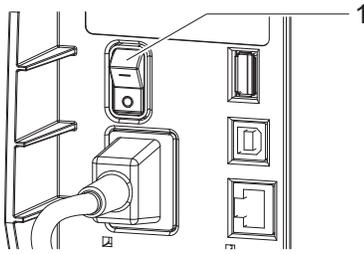


Table 5 - Power Switch

Item	Description
1	Power switch

When all connections are made, follow these steps.

1. Switch on the printer at the power switch (1).
2. Then the printer performs a system test.

If successful, the system status Ready displays. If an error occurs during the system test, the symbol  Critical Fault and type of error are displayed. Use [Table 6](#) to troubleshoot the error.

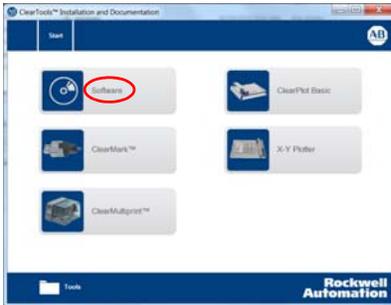
Printer States

Table 6 - Printer States

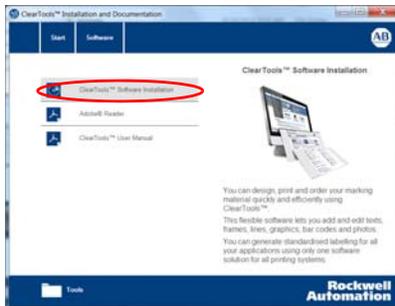
State	Display	Description
Ready		The printer is in the ready state and can receive data.
Printing Label	Printing Label and the number of the printed labels in the print job.	The printer is processing an active print job. Data can be transmitted for a new print job, the new print job starts when the previous one has finished.
Pause	Pause 	The operator interrupts the printing process.
Correctable Error	The Error Type and number of labels still to be printed. Display updates red. 	An error has occurred that the operator can correct without interrupting the print job. The print job can be continued after corrected.
Irrecoverable Error	The Error Type and number of labels still to be printed. Display updates red. 	An error has occurred that the operator cannot correct without interrupting the print job.
Critical Error	Critical Fault The Error Type. Display updates red. 	An error that occurs during a system test. Switch off the printer and then on again at the power switch. Call Service if the fault occurs persistently.
Power Save Mode		If the printer is not use for a lengthy period, it automatically switches to power save mode. To exit power save mode, press the touch screen display.

Install the ClearTools Software

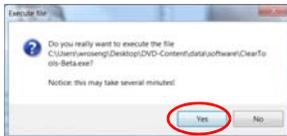
1. Load the ClearTools™ Software DVD.
2. Click Software.



3. Click ClearTools Software Installation.



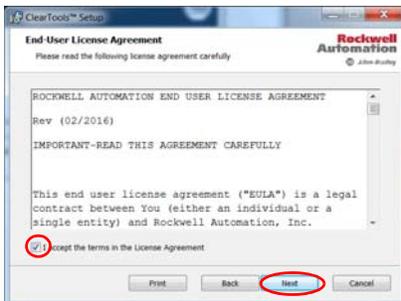
4. Click Yes.



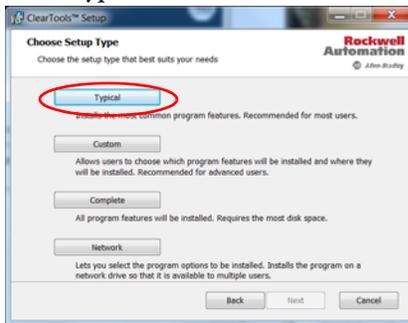
5. Click Next.



6. Accept the terms and Click Next.



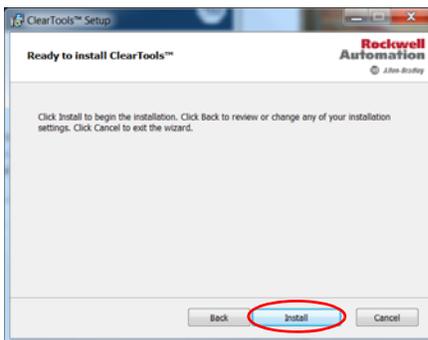
7. Click Typical.



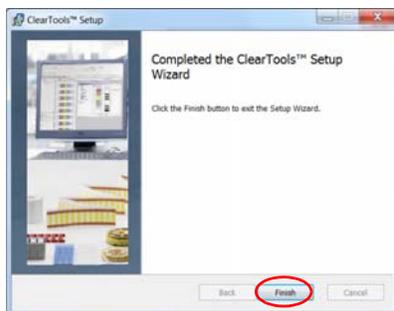
8. Click OK.



9. Click Install.



10. Click Finish.



Install the Printer and Drivers

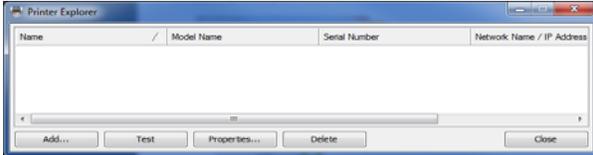
Installation of the ClearMultiprint marking system is done by the ClearTools Software. Connecting the printer by USB or Ethernet port is described in the following steps.

Connect to a Computer or Computer Network

Use a USB or Ethernet port to connect the printer to your computer.

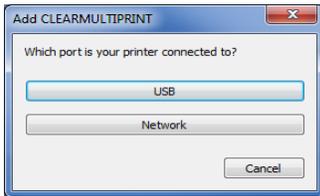
USB Installation

1. Start the ClearTools Software.
2. From the Tools menu, click Printer Administration>Printer Explorer.



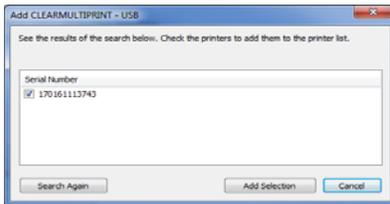
3. Click Add to add the ClearMultiprint marking system.

The following dialog box appears.



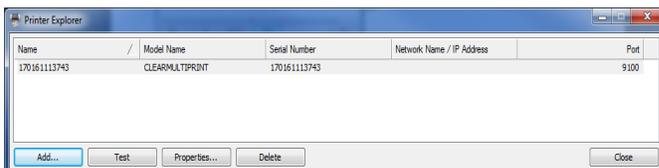
4. Click USB to start the printer search.

The search result is displayed in the following dialog box.

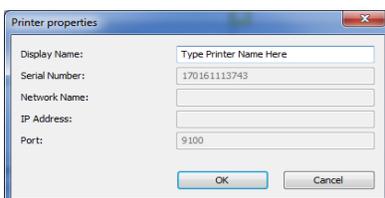


5. If no printer was found, click Search to start the search process again.
6. If a printer was found, select the printer and click Add.

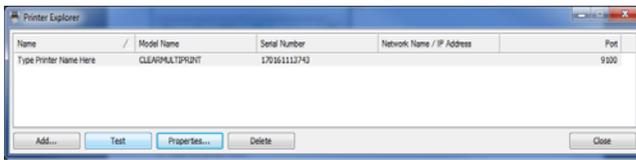
The following dialog box appears.



7. To change the printer name, click Properties.

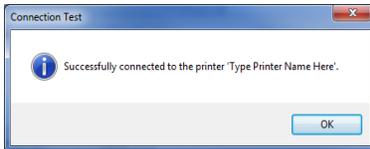


- Enter the printer name, click OK to confirm.

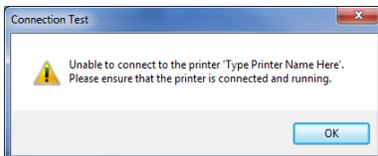


- To check the connection to the printer, click Test.

If the printer is connected and accessible, the following dialog box appears.



If the printer is not accessible, for example it is turned off, the following appears.



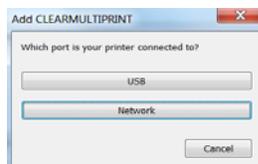
Network Installation

- Start the ClearTools Software.
- From the Tools menu, click Printer Administration>Printer Explorer.



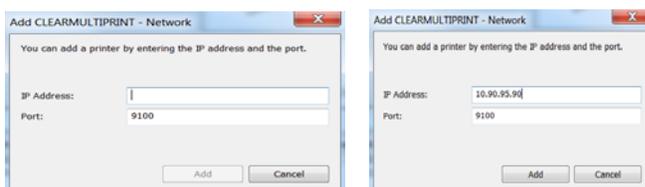
- Click Add to add the ClearMultiprint marking system.

The following dialog box appears.



- Click Network.

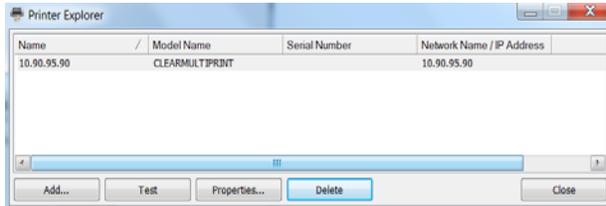
The following dialog box appears.



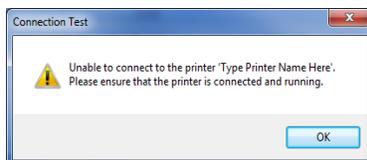
- To retrieve the IP Address from Printer Display, touch  > , scroll through the display to find the IP Address.
- Enter the IP Address and the port of the printer.



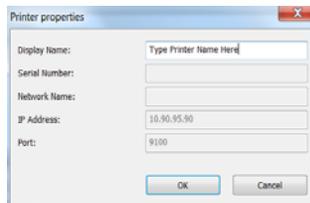
If the printer is found, it is displayed in the Printer dialog box



The following is displayed if the printer is not found. For example if the printer is turned off or if there is a network connectivity issue.



- Click Properties to change the printer name.



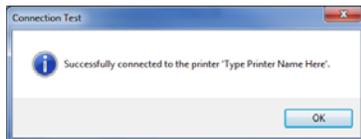
- Enter the printer name in the display name field. Click OK to continue.

The changed name is now displayed in the printer dialog box.

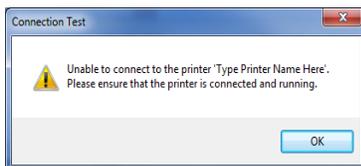


- To check the connection to the printer, click Test.

If the printer is connected and accessible, the following dialog box appears.



If the printer is not accessible, for example because it is turned off, the following dialog box appears.



Control Panel

This chapter describes the touch screen display operation and symbol definitions.

Touch Screen Display

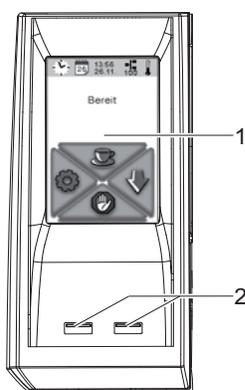


Table 7 - Touch Screen Display

Item	Description
1	Touch Screen Display— indicates the status of the printer and the print job. It also indicates faults and shows the printer settings menu.
2	Master USB ports

Operating the Touch Screen

- To open a menu item, lightly touch the appropriate symbol.
- To scroll in a list, slide finger up or down on the display.

Start Display Symbols

Table 8 - Start Display Symbols

Symbol	Status	Function
	Ready	To off-line Menu
		Feeds a blank label
	Ready	After the end of print job, reprint last label
	Printing Label	Pause print job
	Pause	Resume print job
	Ready	Clear internal memory, last label can no longer be reprinted.
	Printing Label	Cancel the active print job and delete all print jobs
	Pause	

Notes:

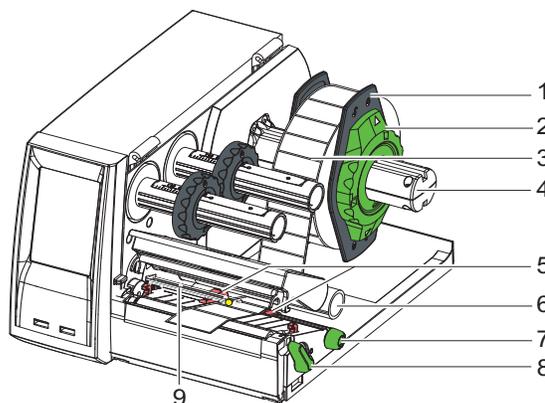
Load Material

The illustrations in this chapter show the components of the printer along with the instructions on how to load label media and transfer ribbon.

Load Media from Roll

Figure 1 - Load Media from Roll

Item	Description
1	Margin stop
2	Ring
3	Label roll
4	Roll retainer
5	Guides
6	Belt roller
7	Guide adjustment knob
8	Print head lock lever
9	Label sensor



1. Turn the ring (2) counterclockwise, so that the arrows point or arrow points to the unlock symbol, and thus release the margin stop (1) from the roll retainer (4).
2. Load label roll (3) on the roll retainer (4) in such a way that the printing side of the labels is visible from above.
 - Refer to [Media Installation on page 29](#) in Appendix A.
3. Remount the margin stop (1) and push against the label roll (3) as far as possible.

IMPORTANT Do not apply too much pressure so that the roll does not spin freely.

4. Turn ring (2) clockwise, so that the arrow points to the lock symbol, and thus fix the margin stop (1) on the roll retainer (4).
5. Turn lever (8) counterclockwise to open print head.
6. Position guides (5) by turning the knob (7) so that they are several millimeters wider than the material.
7. Position material below the belt roller (6) and guide it through the print unit.

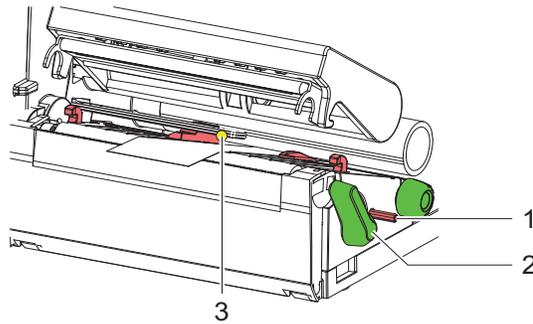
IMPORTANT Guide material through the print unit below the label sensor.

8. Move guides (5) closely to the edges of the material without clamping the material.
9. Adjust label sensor (9) if applicable
 - See [Adjust the Label Sensor on page 18](#).
10. Verify that correct print roller is inserted
 - Refer to [Clean, Change, or Replace the Print Roller on page 28](#).
11. Press print head retainer down and turn print head lock lever (8) clockwise to lock the print head.

Adjust the Label Sensor

Table 9 - Adjust Label Sensor

Item	Description
1	Sensor adjustment knob
2	Print head lock lever
3	Label sensor



The label sensor position is marked with a yellow Status Indicator in the sensor retainer.

1. Press the label sensor adjustment knob (1) using a pointed object, so that the knob pops out of the bore of the housing.
2. Position the label sensor (3) by turning the sensor adjustment knob (1) so that the sensor can detect the front edge of the label in the direction of paper flow or cut-out mark.
3. Push the sensor adjustment knob(1) back into the bore of the housing using a pointed object until it snaps into place.

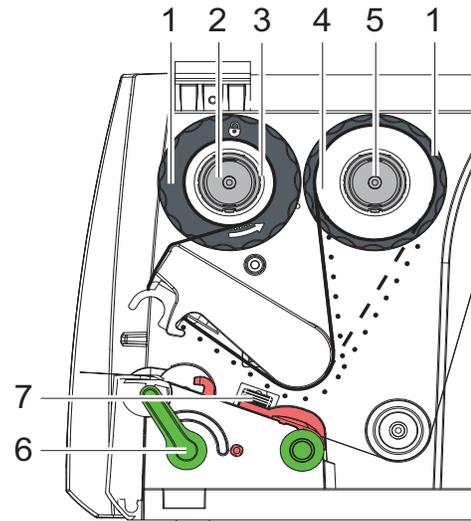
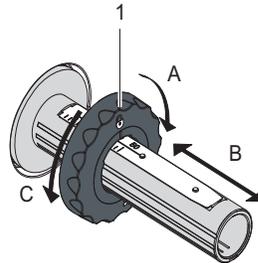
IMPORTANT When the printer is delivered, the label sensor is positioned in the middle of the paper feed. The label sensor must only be adjusted if:

- Material with reflex /cut-out marks not in the middle.
 - Multi-strip material with an even number of strips.
 - Material with irregularly shaped labels are used.
-

Load the Transfer Ribbon

Table 10 - Load Transfer Ribbon

Item	Description
1	Guide
2	Margin stops
3	Ribbon core
4	Transfer ribbon
5	Hub
6	Lever
7	Label sensor



1. Turn the lever (6) counterclockwise to open the print head.
2. Set the guide (1) on both hubs to the correct transfer ribbon width.
 - Hold hub (5) and unlock the guide (1) by turning it in direction A.
 - Slide the guide (1) in direction B and adjust the guide (1) to ribbon width using the scale.
 - Hold the hub (5) and lock the guide (1) by turning it in direction C.
3. Load the transfer ribbon (4) on the hub until it reaches the guide (1).
4. Make sure that the ribbon is centered on the hub (5) and aligned with the media.

TIP To wind the ribbon, a ribbon core is needed that must be at least equal in width to the supply ribbon. When changing the transfer ribbon, use the empty supply ribbon core for winding the next ribbon.

5. Adjust position of the guide (1) on the take-up hub (5) to the width of the ribbon core (3) and push ribbon core on the take-up hub (5).
6. Guide transfer ribbon (4) through the printing unit as shown in Appendix A
 - Refer to [Transfer Ribbon Installation on page 30](#).

IMPORTANT Guide transfer ribbon over the label sensor.

7. Secure the end of the transfer ribbon (4) to the ribbon core (3) using adhesive tape. Verify counterclockwise rotation direction of the transfer ribbon (4) take-up hub (5).
8. Turn the transfer ribbon take-up hub(5) counterclockwise to smooth out the feed path of the transfer ribbon(4).
9. Press the print head down and turn the lever (6) clockwise to lock the print head.

Set the Feed Path of the Transfer Ribbon

Table 11 - Set the Feed Path of the Transfer Ribbon

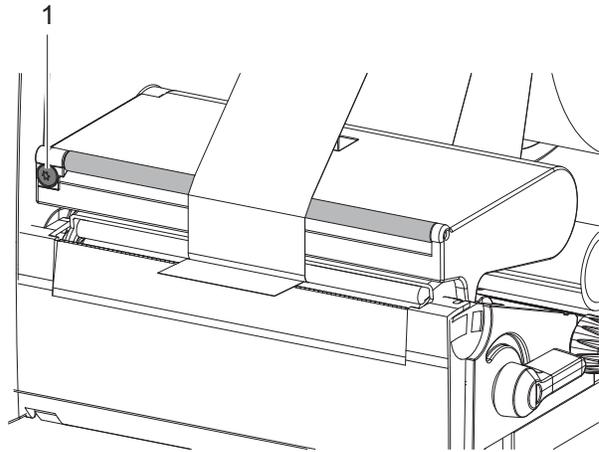
Item	Description
1	Ribbon adjustment screw

A wrinkled transfer ribbon can lead to print image errors.

Transfer ribbon deflection can be adjusted to help prevent wrinkles.

1. Turn the ribbon adjustment screw (1) with a Torx wrench TX10 and observe the ribbon.
 - Turn clockwise to tighten the outer edge of the transfer ribbon.
 - Turn counterclockwise to tighten the inner edge of the transfer ribbon.

TIP It is best to do this adjustment during printing.

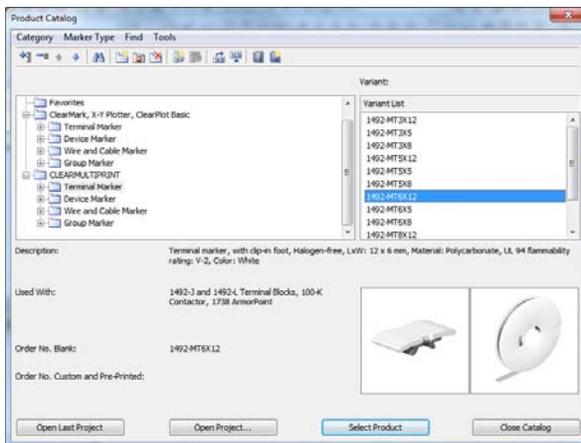


Print

In this chapter, you select the proper media and map the printer.

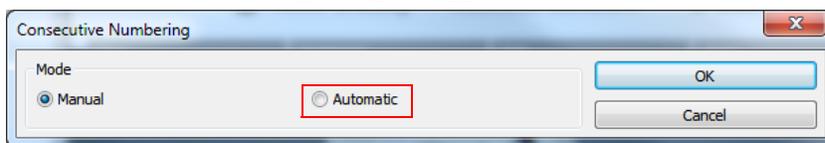
Select Media from Product Catalog

1. From the product catalog under the ClearMultiPrint™ Folder, double-click the desired marker or label (catalog number 1492-MT6X12) from the variant list.

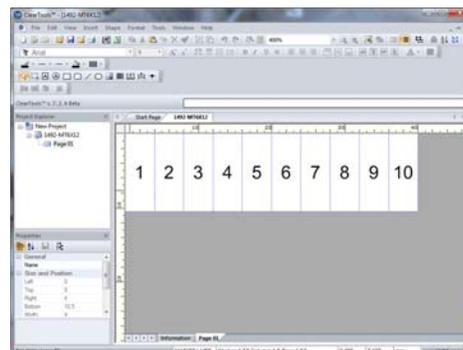
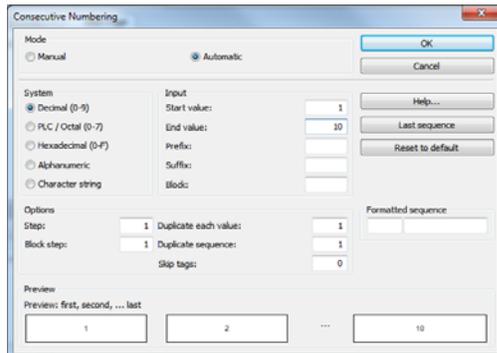


2. Click Automatic.

The consecutive numbering dialog box appears.

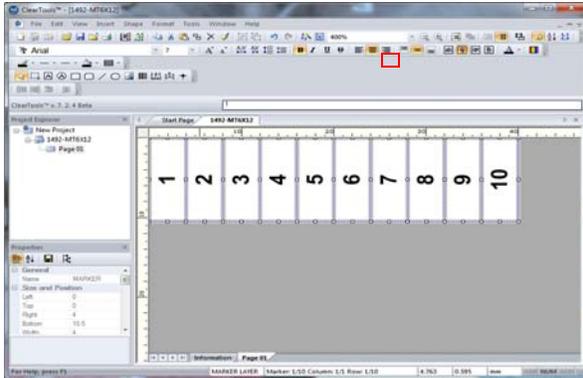


3. Enter a start value and end value and click OK.



EXAMPLE Example shows a start value of 1 and end value of 10.

4. For the terminal tags, we recommend that you rotate the text 90° for the best orientation on the terminal block.
5. Press CTRL+A to select all tags.
6. Click  from the tool bar.



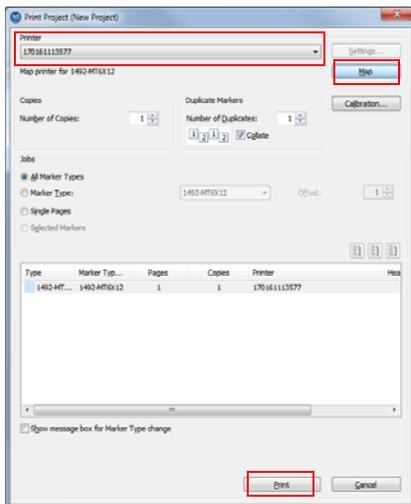
IMPORTANT Print in bold font for the best print quality.

Map the Printer

1. From the File menu, choose Print, or CTRL+P.
2. From the Printer menu, select the ClearMultiprint name or serial number.
3. Click Map.

IMPORTANT Map each marker or label the first time before printing.

4. Click Print.



IMPORTANT To remove terminal block tags, select the arrow button on the printer display to advance.

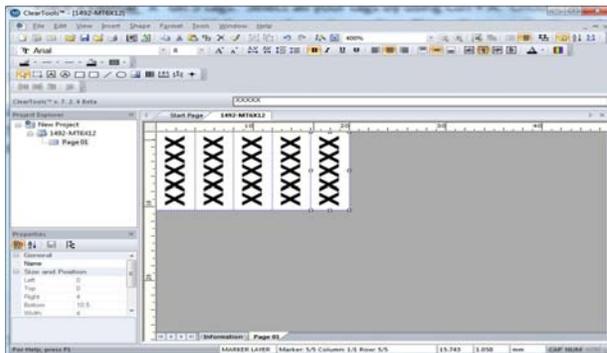
Calibration

Use the following instructions to calibrate alignment and the print position of the ClearMultiprint™ marking system.

Confirm Print Alignment

1. From the product catalog under the ClearMultiprint folder, double-click the desired marker or label (example: 1492-MT6X12) from the variant list.
2. Insert maximum number of capital Xs on each tag per the media that are selected for calibration (example: 1492-MT6X12).
3. Place five capital Xs in size 8 pt. font on five tags.
4. Select all your tags by using CTRL+A.
5. Choose bold font.
6. Click Text Orientation 90° from the toolbar.

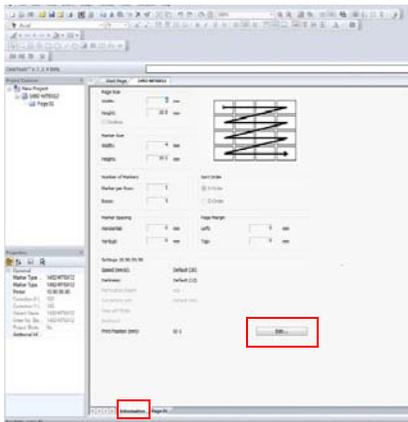
This selection orients the Xs as shown.



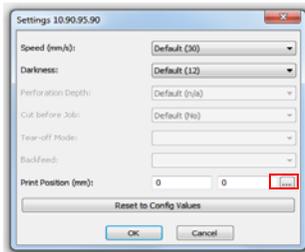
IMPORTANT It is recommended to fill each individual tag with "Xs".

7. From the File menu, click Print, or CTRL+P.
8. Verify that the tag or label has been mapped to the printer.
9. Click Print.
10. Visually check tags for proper alignment, if calibration is needed proceed to [Adjust the Print Position/Calibration](#).

Adjust the Print Position/Calibration



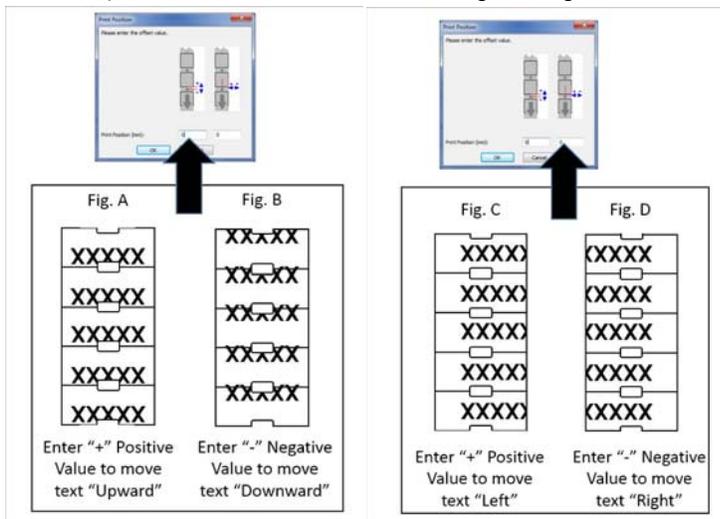
1. To view the calibration settings, click the Information tab at the bottom of the screen.
2. Click Edit.



3. Click the ellipsis.

IMPORTANT The print position measurements are shown in millimeters, and the values correspond to actual position on the label.

4. Visually check the printed tag and see where the "Xs" are in relationship to the tag.
 - If your "Xs" are shifted down on the tag, see Figure A.
 - If your "Xs" are shifted up on the tag, see Figure B.
 - If your "Xs" are shifted right on the tag, see Figure C.
 - If your "Xs" are shifted left on the tag, see Figure D.



Fault Correction

Use the following instructions to diagnosis and troubleshoot errors.

Types of Errors

The diagnostic system indicates on the touch screen display if an error has occurred. The printer is set into one of the three possible error states according to the type of error.

State	Display	Button
Correctable Error		Continue, Cancel Display updates Red
Irrecoverable Error		Cancel Display updates Red
Critical Fault		Cancel Display updates Red

Troubleshooting

Problem	Cause	Solution
Print image has smears or voids.	Print head is dirty.	Clean the print head.
	Temperature too high.	Decrease the temperature using the driver.
	Unsuitable combination of labels and transfer ribbon.	Use different type of ribbon.
The printer conveys the labeling material but not the ribbon.	The diameter of the cardboard core in use is too large.	Use a cardboard core with a smaller diameter.
Printer only prints every other label.	The format setting in the driver is too large.	Change the format setting in the driver.
The transfer ribbon wrinkles.	Transfer ribbon feed path not adjusted.	Adjust transfer ribbon feed path.
Vertical white lines in the print image.	Print head is dirty.	Clean the print head.
	Print head is defective.	Contact Rockwell Automation®.

Notes:

Maintenance

Proper maintenance and regular print head cleaning are required to provide a consistently good printed image and to reduce print head wear.



ATTENTION: Improper handling can cause print head damage. Do not touch the underside of the print head with the fingers or sharp objects. Confirm that the labels are clean.



SHOCK HAZARD: Disconnect the printer from the power supply before performing any maintenance.

- IMPORTANT**
- Abrasive cleansers can damage the print head. Do not use abrasive cleaners or solvents for cleaning the external surfaces or modules.
 - Remove dust and paper fluff from the print area with a soft brush or vacuum cleaner.
 - The cover of the printer can be cleaned with a standard cleanser.

Clean the Print Head

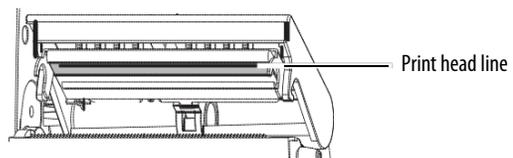
Clean the print head for every ribbon roll change. Substances can accumulate on the print head during printing and adversely affect printing.

IMPORTANT Damage to the print head can result from contact with the protective glass layer or the use of sharp or hard objects to clean the print head



ATTENTION: There is a risk of injury from the hot print head line. Check that the print head has cooled down before starting to clean it.

1. Lift the print head.
2. Remove the labels and transfer ribbon from the printer.
3. Clean the print head line with rubbing alcohol and soft cloth.
4. Allow the print head to dry for two to three minutes before commissioning the printer.

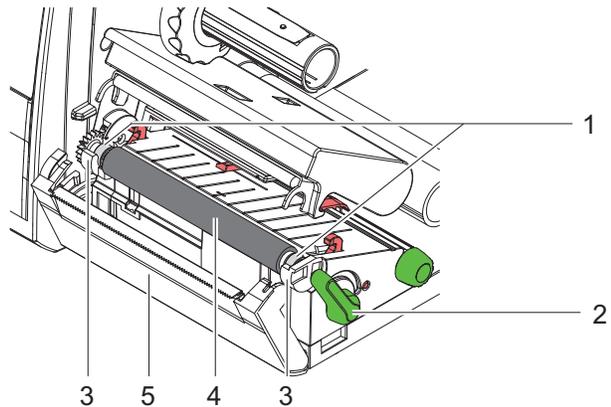


Clean, Change, or Replace the Print Roller

Accumulations of dirt on the print roller can impair the media transport and the print quality.

Figure 2 - Clean, Change, or Replace the Print Roller

Item	Description
1	Roller with bearing
2	Print head lock lever
3	Retainers
4	Print roller
5	Cover



1. Turn the lever (2) counterclockwise to open the print head.
2. Remove the material and transfer ribbon from the printer.
3. Fold down the cover with the tear-off plate.
4. Lift the print roller (4) from its retainers(3).
5. Remove the deposits with the roller and clean with a soft cloth. Replace the roller if it appears damaged.
6. Push the roller with bearings (1) into the retainer (3) until they click into place.
7. Fold up the cover with the tear-off plate.



Roller for Label Printing (catalog number 1492-PROLLLAB)



Roller for Terminal Block Tags (catalog number 1492-PROLLTB)

EEE Yönetmeliğine Uygundur. (In Conformity with the EEE Regulation)



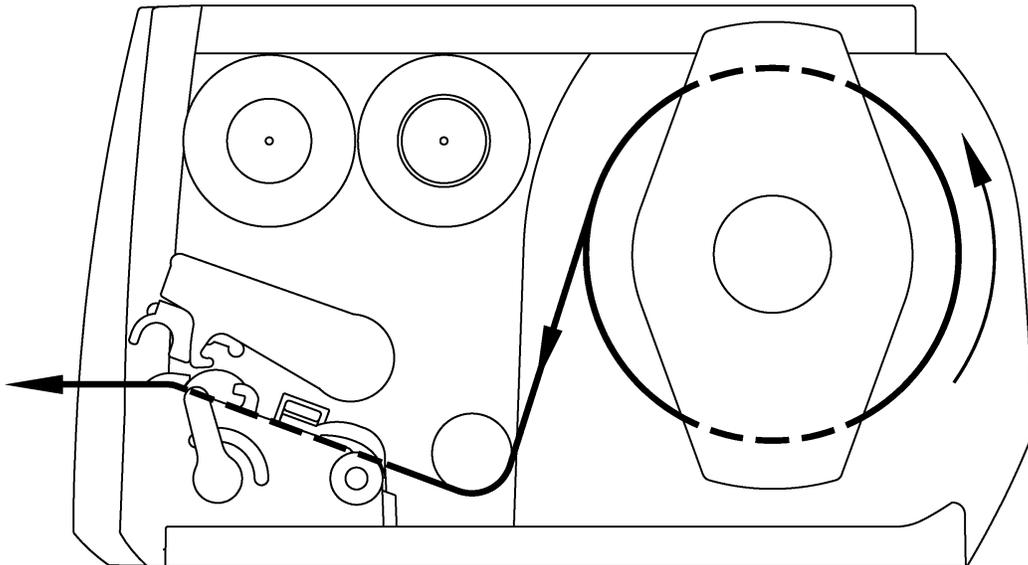
- At the end of its life, this equipment should be collected separately from any unsorted municipal waste.
- This product contains a sealed lithium battery which is permanently connected and should only be removed or replaced by trained professionals.
- At the end of its life, the battery contained in this product should be collected separately from any unsorted municipal waste. The collection and recycling of batteries helps protect the environment and contributes to the conservation of natural resources as valuable materials are recovered.

Battery Notice: This product contains Perchlorate material. Special handling may apply. For more information, go to <http://www.dtsc.ca.gov/hazardouswaste/perchlorate/>.

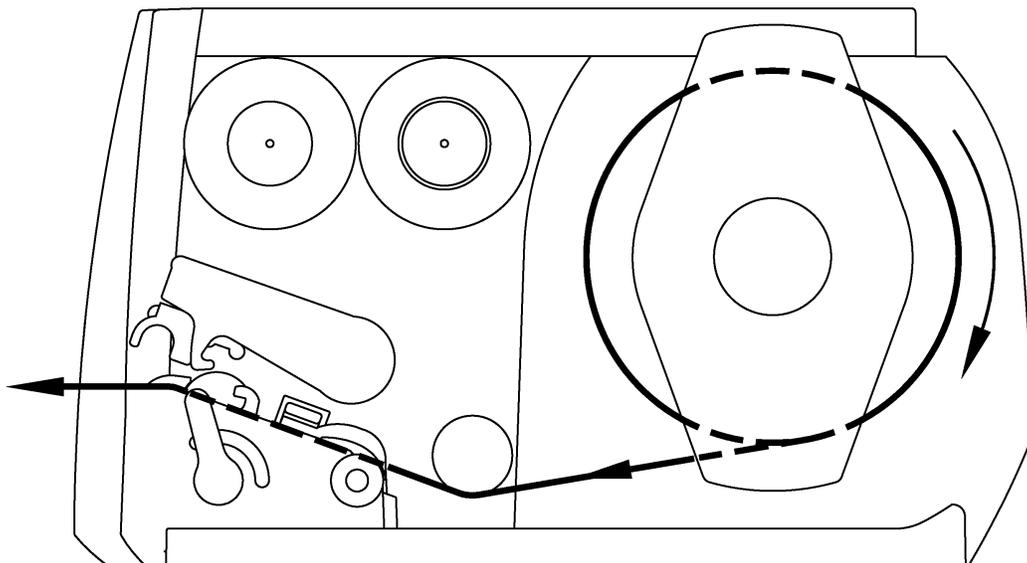
Media and Transfer Ribbon Installation

Media Installation

Outside

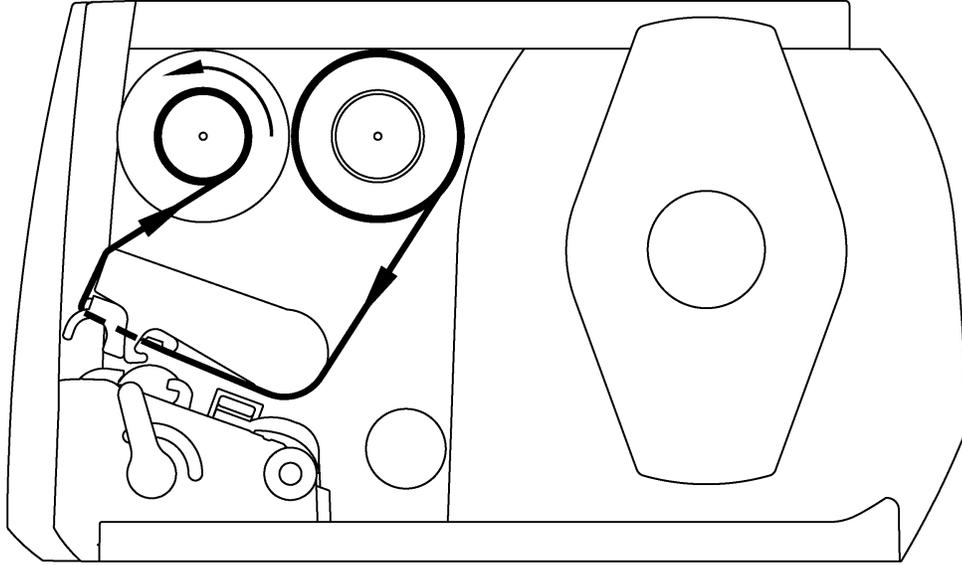


Inside



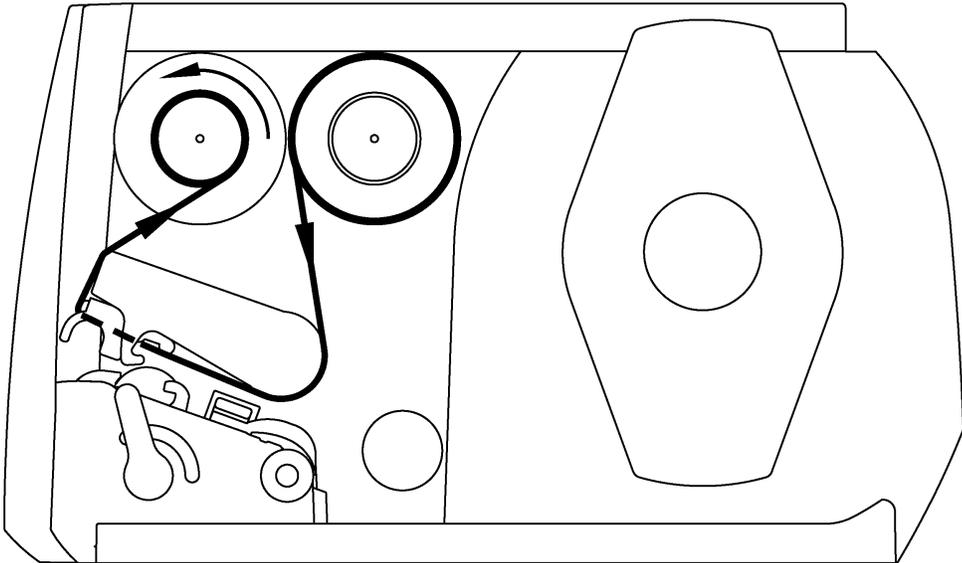
Transfer Ribbon Installation

Outside



60 mm (2.36 in.) ribbon for heat shrink (Cat.No. 1492-PRIBHS)

Inside



25 mm (0.98 in.) ribbon for terminal block tags (catalog number 1492-PRIBTB)
110 mm (4.33 in.) ribbon for labels (catalog number 1492-PRIBLAB)

Rockwell Automation Support

Use the following resources to access support information.

Technical Support Center	Knowledgebase Articles, How-to Videos, FAQs, Chat, User Forums, and Product Notification Updates.	https://rockwellautomation.custhelp.com/
Local Technical Support Phone Numbers	Locate the phone number for your country.	http://www.rockwellautomation.com/global/support/get-support-now.page
Direct Dial Codes	Find the Direct Dial Code for your product. Use the code to route your call directly to a technical support engineer.	http://www.rockwellautomation.com/global/support/direct-dial.page
Literature Library	Installation Instructions, Manuals, Brochures, and Technical Data.	http://www.rockwellautomation.com/global/literature-library/overview.page
Product Compatibility and Download Center (PCDC)	Get help determining how products interact, check features and capabilities, and find associated firmware.	http://www.rockwellautomation.com/global/support/pcdc.page

Documentation Feedback

Your comments will help us serve your documentation needs better. If you have any suggestions on how to improve this document, complete the How Are We Doing? form at http://literature.rockwellautomation.com/idc/groups/literature/documents/du/ra-du002_-en-e.pdf.

Rockwell Automation maintains current product environmental information on its website at <http://www.rockwellautomation.com/rockwellautomation/about-us/sustainability-ethics/product-environmental-compliance.page>.

Allen-Bradley, ClearMultiPrint, ClearTools, Rockwell Automation, and Rockwell Software are trademarks of Rockwell Automation, Inc. Trademarks not belonging to Rockwell Automation are property of their respective companies.

Rockwell Otomasyon Ticaret A.Ş., Kar Plaza İş Merkezi E Blok Kat:6 34752 İçerenköy, İstanbul, Tel: +90 (216) 5698400

www.rockwellautomation.com

Power, Control and Information Solutions Headquarters

Americas: Rockwell Automation, 1201 South Second Street, Milwaukee, WI 53204-2496 USA, Tel: (1) 414.382.2000, Fax: (1) 414.382.4444

Europe/Middle East/Africa: Rockwell Automation NV, Pegasus Park, De Kleetlaan 12a, 1831 Diegem, Belgium, Tel: (32) 2 663 0600, Fax: (32) 2 663 0640

Asia Pacific: Rockwell Automation, Level 14, Core F, Cyberport 3, 100 Cyberport Road, Hong Kong, Tel: (852) 2887 4788, Fax: (852) 2508 1846

Publication 1492-QS003B-EN-P - October 2019

Supersedes Publication 1492-QS003A-EN-P November 2016